

**eFuse Application Circuit
(with Enhanced Overcurrent Protection)**

Design guide

RD241B-DGUIDE-01

Toshiba Electronic Devices & Storage Corporation

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1. Introduction

This design guide document describes the design methodology of the eFuse Application Circuit (with Enhanced Overcurrent Protection).

In recent years, various protective functions have become important in various consumer devices such as notebook PCs, game machines, storage devices, servers, etc. This document describes the Protection Circuit (hereafter referred to as "this design"), which is ideal for these applications, it is built using the eFuse IC (electronic fuse) and the Thermoflagger™ IC.

eFuse IC (electronic fuse) operates when excessive current flows and has a fast current interruption function compared to the conventional fuse. In addition, it can be used repeatedly because it doesn't get destroyed by a single event of overcurrent. Various other protection functions, such as overvoltage protection, are also built in.

This Design consists of a module board and a base board.

The module board consists of an eFuse IC ([TCKE905ANA](#)) with overcurrent protection, a Thermoflagger™ IC ([TCTH021BE](#)) and a PTC thermistor (PTC11). In this design, Thermoflagger™ is used to monitor the current of the eFuse IC, and when it detects overcurrent, it cuts off the output of the eFuse IC. It also cuts off the output of the eFuse IC when the PTC thermistor (PTC11) heats up and its resistance rises, causing the output of voltage divided circuit (built using the PTC thermistor (PTC11) and a 4.7kΩ resistor (R11)) to drop.

The base board is used for evaluating the module board. It is equipped with the N-ch power MOSFETs [TPHR8504PL1](#), the MOSFET gate driver ICs [TCK402G](#), the [transistors with bias resistors](#) for signal-control, the [one-gate logic ICs TC7PZ17FU](#), and the [CMOS logic ICs 74HC123D](#).

The base board is also used in the reference design of the [Power Multiplexer Circuit](#).

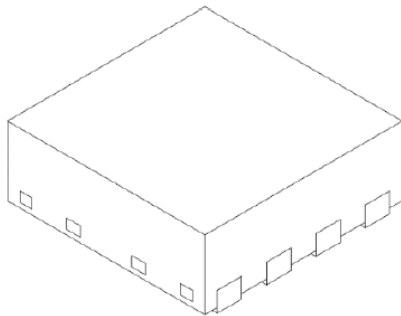
2. Main Components Used

2.1. eFuse IC TCKE905ANA

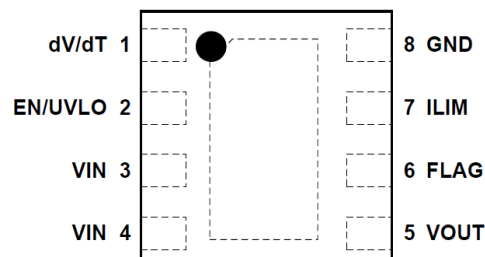
The main features of TCKE905ANA are as follows. Please [click here](#) for more information.

- High input voltage: $V_{IN} = 25.0V$ (Max.)
- Low on-resistance: $R_{ON} = 34m\Omega$ (Typ.)
- Adjustable overcurrent limit: 0.5A to 4.0A
- Overvoltage clamp: TCKE905ANA: $V_{OVC} = 5.7V$ (Typ.)
- Adjustable slew rate control by external capacitance for inrush current reduction
- Adjustable under voltage lockout by external resistor
- Thermal shutdown
- Small package
WSO8 (2.0mm x 2.0mm (Typ.), t: 0.8mm (Max.))
- IEC62368-1 certification scheduled

Appearance and Terminal Layout



WSO8



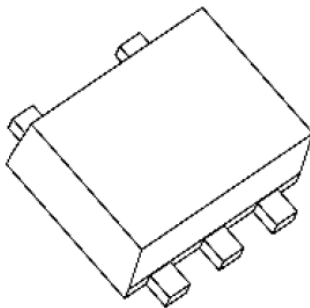
2.2. Thermoflagger™ TCTH021BE

In this design it is used to monitor ILIM terminal of eFuse IC (TCKE905ANA). Please [click here](#) for more information.

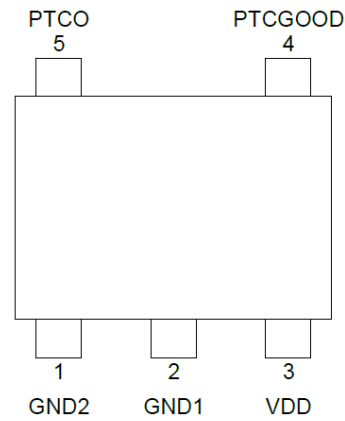
The main features of TCTH021BE are as follows.

- PTCO output current: $I_{PTCO} = 10\mu\text{A}$ (Typ.)
- High PTCO output current accuracy: $\pm 8\%$ ($V_{DD} = 3.3\text{V}$, 25°C)
- Low Current Consumption: $I_{DD} = 11.3\mu\text{A}$ (Typ.)
- FLAG signal output (PTCGOOD): Open-drain type
- Standard package: ESV (SOT-553) (1.6mm x 1.6mm x 0.55mm)

Appearance and Terminal Layout



ESV



2.3. MOSFET

This design uses the following MOSFETs. Click the part number for details.

Product Number	Application	Package	V _{DSS}	V _{GSS}	R _{DS(ON)} (Max.)
SSM3K35MFV	For LED control	VESM	20V	+/-10V	4Ω@4.0V
SSM3J35AMFV	For LED control	VESM	-20V	+/-10V	1.1Ω@-4.5V

2.4. L-MOS Logic IC

This design uses the following L-MOS logic IC. Click the part number for details.

Product Number	Package	Function	V _{cc}
TC7SH34FU	USV	Non-Inverting Buffer	2.0V to 5.5V

2.5. Zener Diode

This design uses the following Zener diode. Click the part number for details.

Product Number	Package	V _z (V) (Typ.)	VESD
CEZ6V8	US2H	6.8V@I _z = 10mA	±30kV

3. Specifications and Block Diagram

3.1. Specifications

Table 3.1 and Table 3.2 list the main specifications of this circuit.

Table 3.1 Module Board Specifications

Board Name	Input Voltage	Rated Output Current
eFuse Application Circuit (with Enhanced Overcurrent Protection)	Min. 2.7V Typ. 5V Max. 6V	1.4A (Typ.), up to 4A with appropriate resistor setting

Table 3.2 Base Board Specifications

Input/Output	Description
Input	VINA input (VINA 2.7V to 6V) VINB input (not used) Drive power supply (VDD 5V to 12V)
Output	Output load A to D (LOAD-A to LOAD-D, each Load can have both resistive load and capacitive load, Max current is 4A for the module board of this design) FLAG output (H-level (approximately 5V) is output when VINA is input)

3.2. Block Diagrams

3.2.1. Module Board Block Diagram

Fig. 3.1 shows the block diagram of the module board.

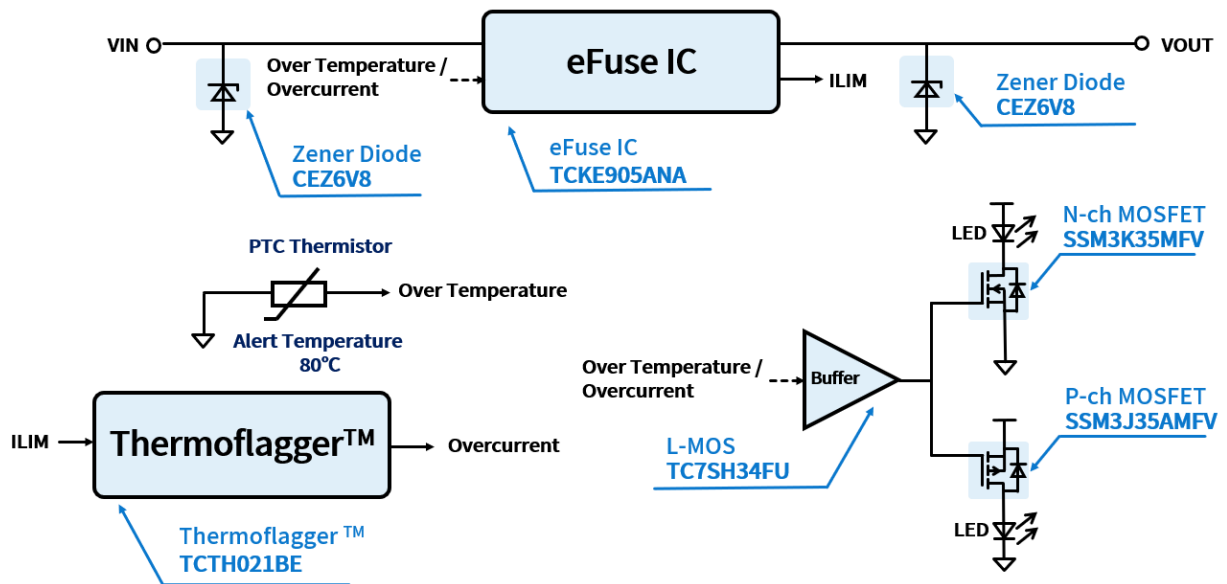


Fig. 3.1 Module Board Block Diagram

3.2.2. Base Board Block Diagram

Fig. 3.2 shows the block diagram of the base board.

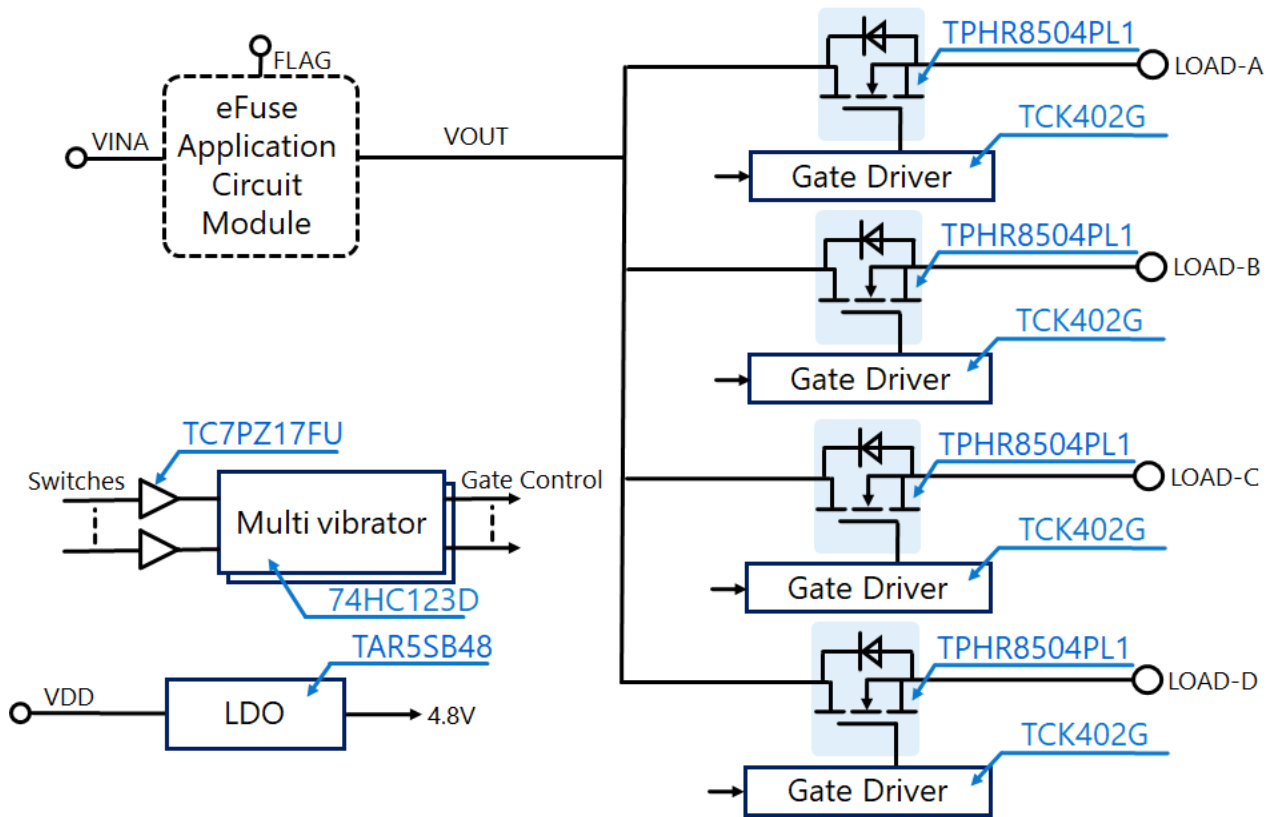


Fig. 3.2 Base Board Block Diagram

4. Circuit Design

4.1. Module Board

The circuit of the module board (eFuse Application Circuit (with Enhanced Overcurrent Protection)) is shown below.

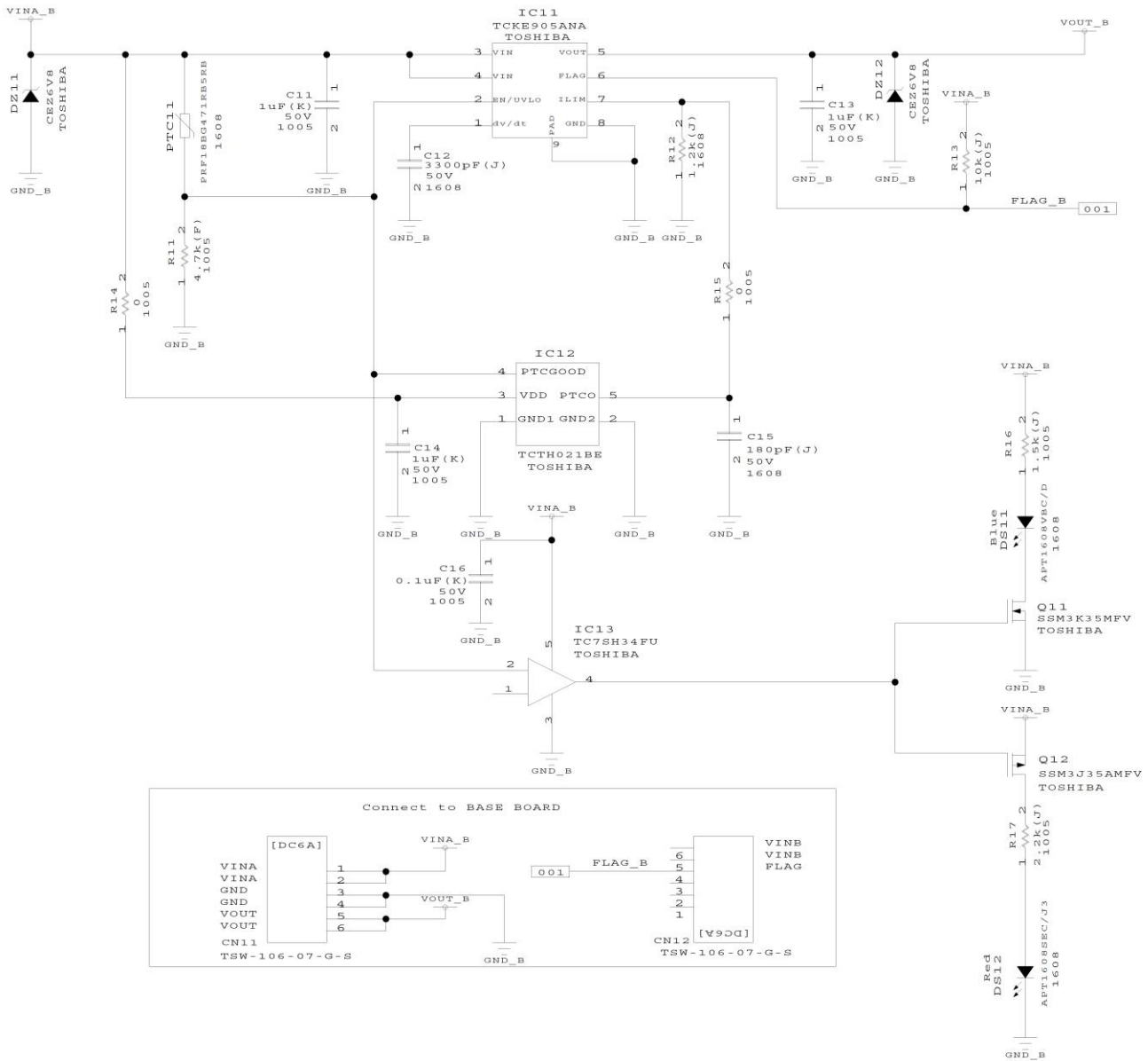


Fig. 4.1 Module Board Circuit Diagram

4.1.1. Over Temperature Detection

A voltage obtained by dividing the supply voltage by a PTC thermistor (PTC11) and a 4.7kΩ resistor (R11) is applied to EN/UVLO terminal of TCKE905ANA (IC11). When PTC thermistor (PTC11) heats up, its resistance rises, the voltage of EN/UVLO terminal falls, and the output of TC7SH34FU (IC13) becomes Low level. This causes SSM3K35MFV (Q11) to turn off, SSM3J35AMFV (Q12) to turn on, blue LED (DS11) to turn off, and red LED (DS12) to turn on. In addition, TCKE905ANA (IC11) output current is cut off.

4.1.2. Overcurrent Detection

TCTH021BE (IC12) is used for overcurrent detection. The output limit current monitor gain G_{IMON} (I_{ILIM}/I_{OUT}) of TCKE905ANA (IC11) is 290μA/A (Typ.). Therefore, the relation between I_{OUT} and I_{ILIM} is as follows.

$$I_{OUT} A = \frac{1A}{290\mu A} \times I_{ILIM} A \cong 3448 \times I_{ILIM} A$$

The output current of the PTCO terminal of the TCTH021BE (IC12) is 10μA (typ.) and the detection voltage V_{DET} is 0.5V (typ.), therefore TCTH021BE (IC12) judges overcurrent when following condition is met:

$$(I_{ILIM} A + 10 \mu A) \times 1200\Omega \geq 0.5V$$

Therefore,

$$I_{ILIM} A \geq \frac{0.5V}{1200\Omega} - 10\mu A \cong 407\mu A$$

At this time, the output current of TCKE905ANA (IC11) V_{OUT} is:

$$I_{OUT} A \cong 3448 \times I_{ILIM} A = 3448 \times 407\mu A \cong 1.4A$$

Therefore, when the output current of the V_{OUT} terminal of TCKE905ANA (IC11) is approximately 1.4A, TCTH021BE (IC12) judges it to be overcurrent, and PTCGOOD terminal of TCTH021BE (IC12) becomes Low level.

The minimum value of the overcurrent is determined by considering the characteristic variation of TCTH021BE (IC12), i.e. the maximum value of the output current of the PTCO terminal is 12.2μA and the minimum value of the detection voltage V_{DET} is 0.42V. In this case the overcurrent is detected when following condition is met:

$$(I_{ILIM} A + 12.2\mu A) \times 1200\Omega \geq 0.42V$$

Therefore,

$$I_{ILIM} A \geq \frac{0.42V}{1200\Omega} - 12.2\mu A \cong 338\mu A$$

At this time, the output current of TCKE905ANA (IC11) VOUT is:

$$I_{OUT} A \cong 3448 \times I_{ILIM} A = 3448 \times 338\mu A \cong 1.17A$$

Therefore, when the output current of VOUT terminal of TCKE905ANA (IC11) is approximately 1.17A, TCTH021BE (IC12) judges it to be overcurrent, and PTCGOOD terminal of TCTH021BE (IC12) becomes Low level.

As the PTCGOOD terminal goes to Low level, the EN/UVLO terminal of TCKE905ANA (IC11) goes to Low level and VOUT is cut off. In this case the output of TC7SH34FU (IC13) also becomes Low level, and therefore the MOSFET SSM3K35MFV (Q11) is turned off, the MOSFET SSM3J35AMFV (Q12) is turned on, the blue LED (DS11) is turned off and the red LED (DS12) is turned on.

For a stable operation, the resistance of the external resistor R_{ILIM} connected to ILIM terminal should be 1.5k Ω or less.

4.1.3. Setting the Slew Rate

The slew rate of VOUT can be set by connecting a capacitor to dV/dT terminal of TCKE905ANA (IC11).

VOUT slew rate of TCKE905ANA (IC11) in this design is:

$$SR_{ON} V / ms = \frac{42000}{C_{dV/dT} pF} = \frac{42000}{3300} \cong 12.7V / ms$$

4.2. Base Board

4.2.1. All Circuits on the Base Board

All circuits on the base board are shown below.

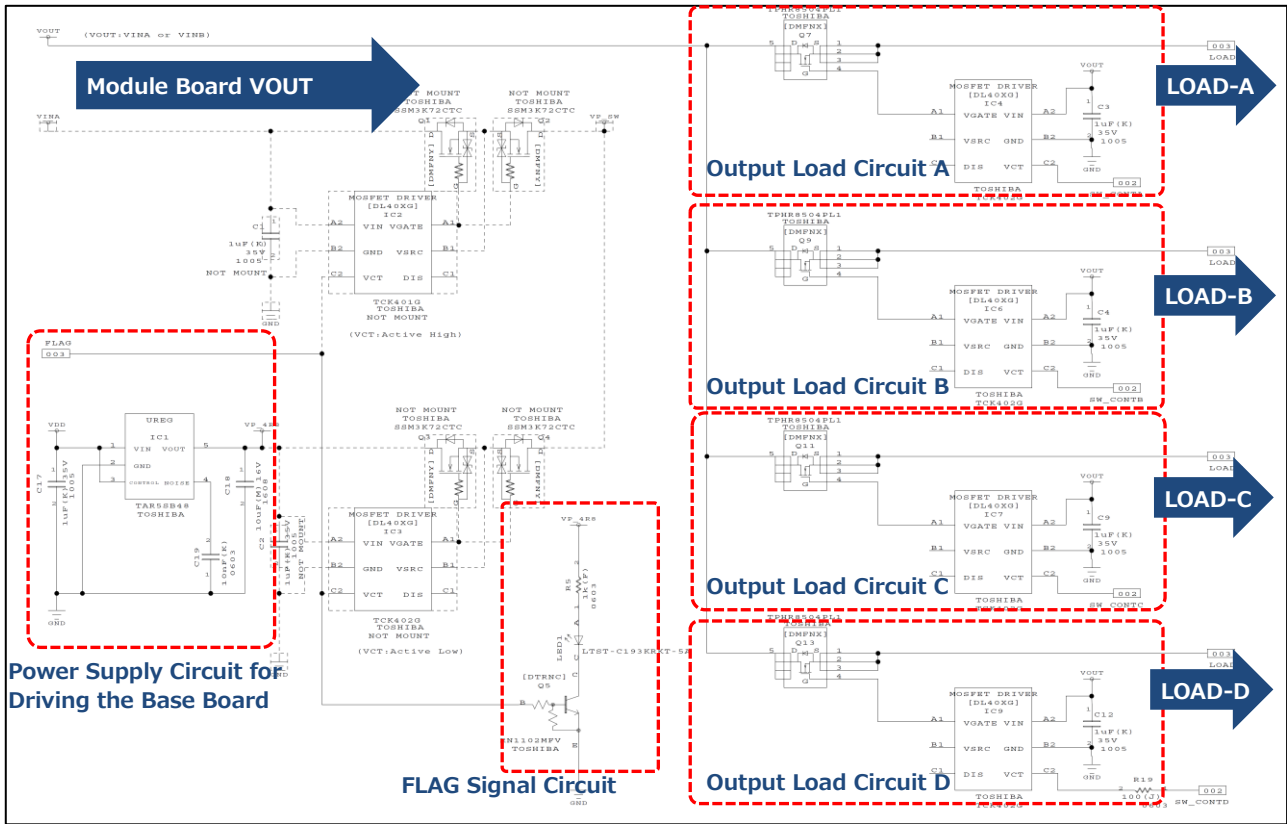


Fig. 4.2 Base Board Circuit (1)

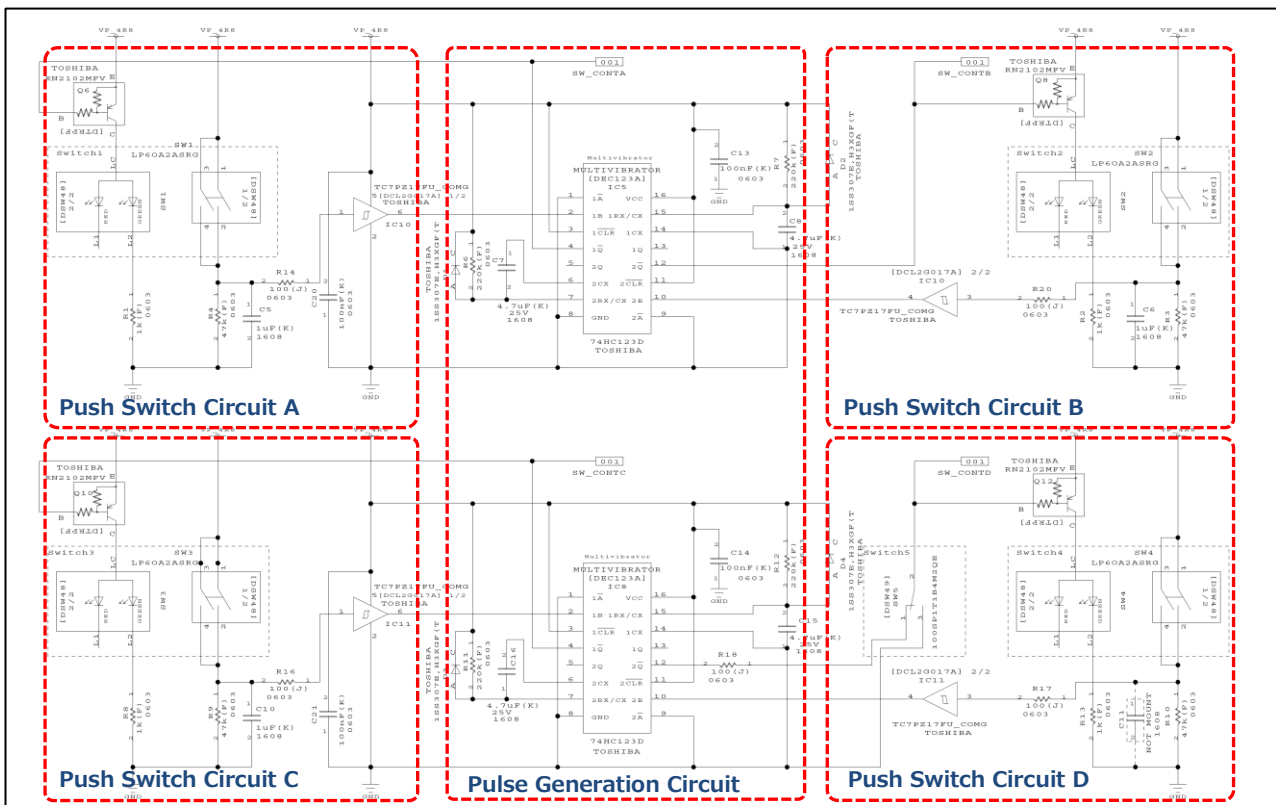


Fig. 4.3 Base Board Circuit (2)

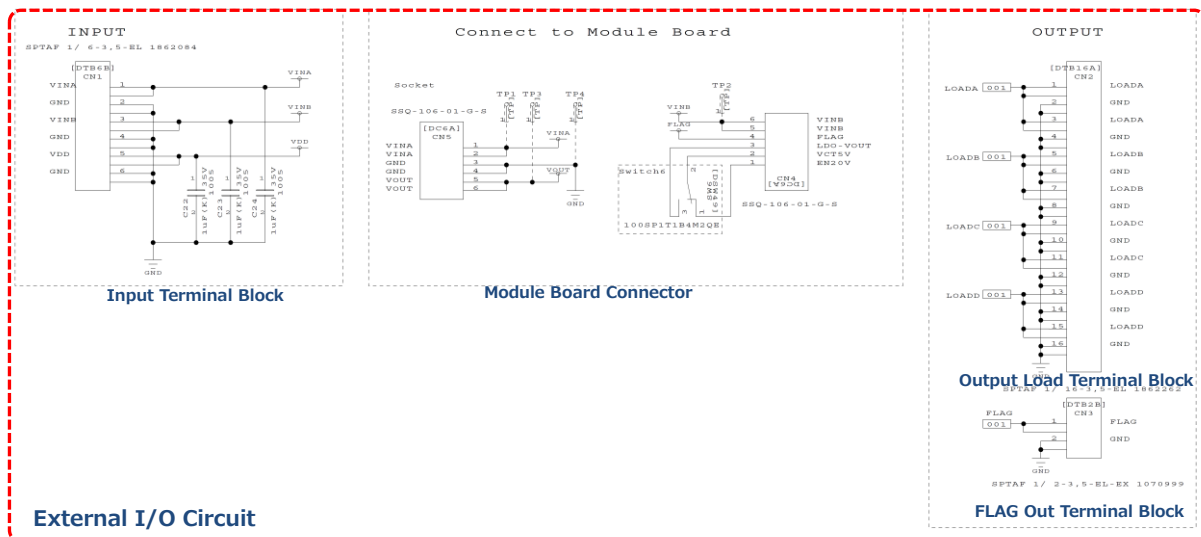


Fig. 4.4 Base Board Circuit (3)

The base board consists of the following circuits:

- (1) Power supply circuit for driving the base board

It generates the power supply required to operate each circuit on the base board. The drive power supply VDD (5V to 12V) supplied to the input terminal block (CN1) is used to generate the internal power supply VP_4R8 (approximately 4.8V) via LDO [TAR5SB48](#).

- (2) FLAG signal-on circuit

The built-in resistor transistor (BRT) [RN1102MFV](#) lights the LED when FLAG output signal from the module board is High level (approximately 3.3V).

- (3) Output load circuit (A to D)

High-side switches are configured with power MOSFET [TPHR8504PL1](#) and MOSFET gate driver IC [TCK402G](#). The power-out VOUT of the module board is used to power TCK402G.

- (4) Push switch circuit (A to D)

Four push switches are used to generate the trigger signals for pulse signal generation circuit. Resistor, capacitor and schmitt trigger input buffer [TC7PZ17FU](#) are used for removing fluctuations. While the pulse signal generated by the pulse generator is at High level, the LED in the key switch is lit and driven by the built-in resistor transistor [RN2102MFV](#).

- (5) Pulse generation circuit

Monostable multi-vibrator [74HC123D](#) uses the trigger signals from four push switches to generate a single-shot pulse of approximately 1 second for that system.

- (6) External I/O circuit

Following connectors are used during the evaluation of the eFuse application circuit module board. The input terminal block (CN1) takes VINA input, and VDD input. The output load terminal block (CN2) allows to connect four loads (LOAD-A, LOAD-B, LOAD-C, LOAD-D). The terminal block (CN3) outputs FLAG signal. And connectors (CN4, CN5) are used for connecting the module board to the base board.

4.2.2. Output Load Energizing Method

Four pulse energization switches that output current to the load for approximately 1 second after pressing the switch and one DC energization/pulse energization switch are mounted on the base board.

There are four output loads (LOAD-A, LOAD-B, LOAD-C, LOAD-D) on the base board. When the corresponding pulse energization switch is pressed, one-shot pulse of the following duration is generated by the monostable multi-vibrator 74HC123D, and the high-side switch of the output load circuit is turned on and current flows to the output load while this pulse is at the High level.

$$t_{wout} = 1 \times Cx \times Rx = 1 \times 4.7\mu F \times 220k\Omega \text{ (approximately 1.03sec)}$$

As for LOAD-D output, if DC energization/pulse energization switch is switched to DC energization, DC energization takes precedence over pulse energization, and current is continuously output. Therefore, be careful not to overheat or burn the load when DC energization is enabled.

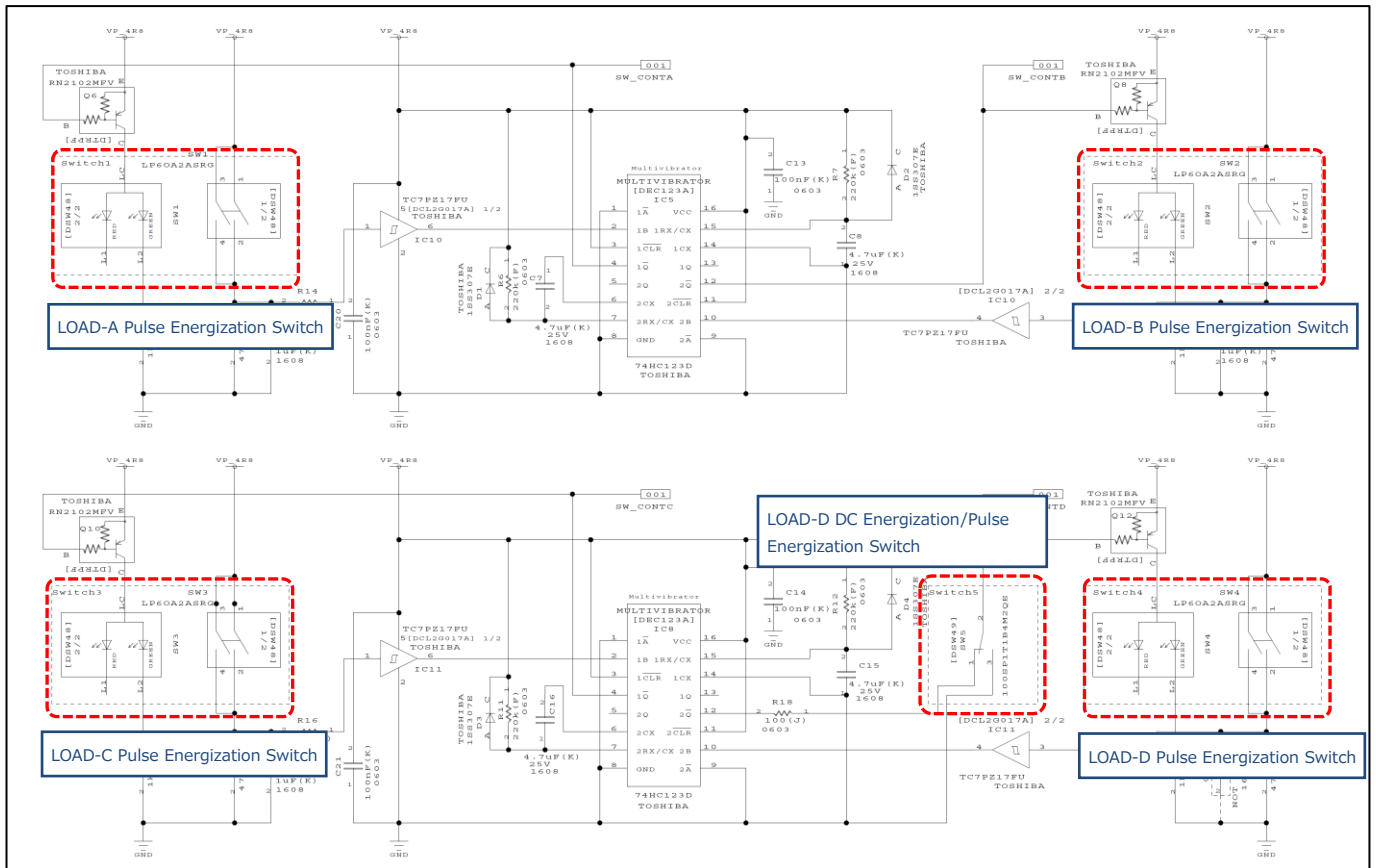


Fig. 4.5 Switches Related to Output Load Energization on Base Board Circuit

5. PCB Designs

5.1. Module Board

Fig. 5.1 shows an example of the component layout of the module board (eFuse Application Circuit (with Enhanced Overcurrent Protection)).

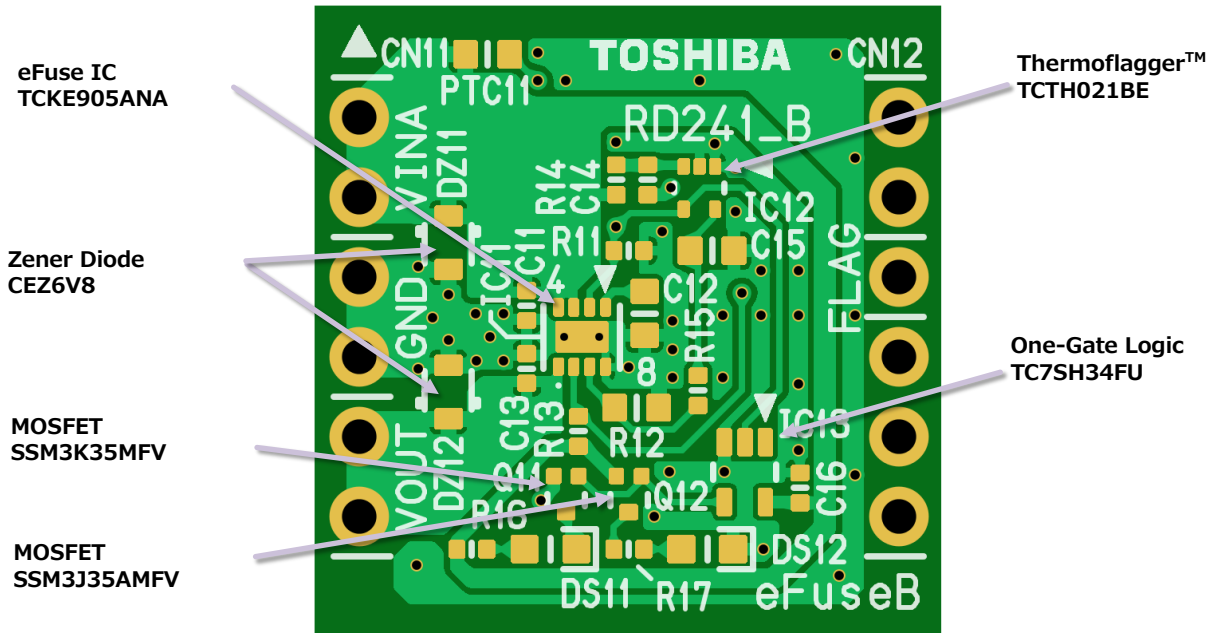


Fig. 5.1 Module Board Component Layout

5.2. Base Board

Fig. 5.2 shows an example of the component layout of the base board.

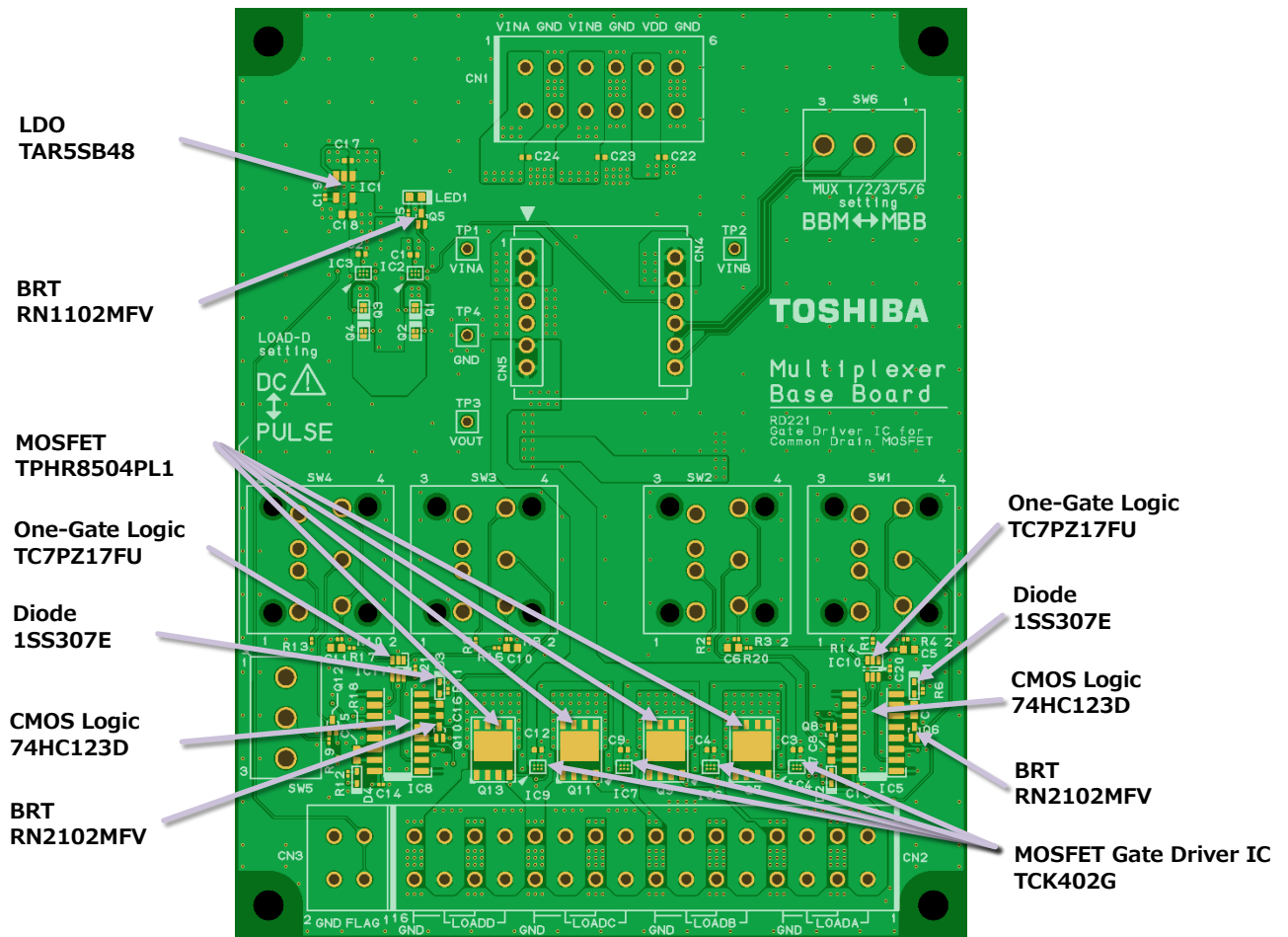


Fig. 5.2 Base Board Component Layout

5.3. Design Considerations

Points to consider during PCB pattern design:

- Pattern Design Considering Current

Since the base board and the module board have circuits in which large currents flow, a sufficient pattern width must be ensured in designing the pattern to prevent problems due to temperature rise or voltage drop caused by the pattern when the maximum current with added margin is applied.

- Ground peripheral pattern design

In order to suppress the voltage drop when current flows, it is necessary to consider good GND wiring, such as providing a ground plane or minimizing the pattern length.

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